

USE AND CARE GUIDE

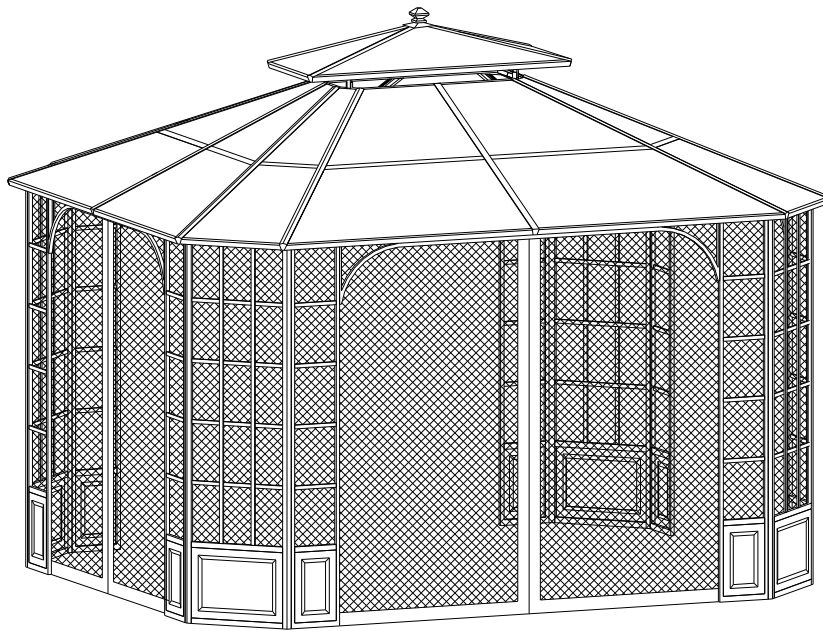


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Safety Information

1. More than six people are required for this assembly
2. Some parts may contain sharp edges. Wear protective gloves.
3. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and usage.



DANGER: This unit is heavy! Do not assemble this item alone.



WARNING: Do not leave the gazebo where there is a risk of high wind, as possible damage will occur to the structure.



CAUTION: Do not climb on top of the gazebo. Falling off the gazebo can result in serious injury, possibly even death.

NOTICE: For outdoor use only.

Warranty

1 YEAR WARRANTY

WHAT IS COVERED

This limited warranty is extended to the original purchaser and applies to defects in materials and workmanship of your item provided the item is maintained with care and used only for personal, residential purposes. The item is warranted to be free from defects in material or workmanship for a period of 1 year.

WHAT IS NOT COVERED

We do not reimburse for transportation of delivery costs, or compensate the individual or any outside party for assembling or disassembling the product.

Pre-Assembly

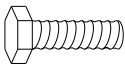
PLANNING ASSEMBLY

Before beginning assembly of this product, make sure all parts are present. Compare parts with the Hardware Included and Package Contents lists. If any part is missing or damaged, do not attempt to assemble the product. Contact customer service for replacement parts.

HARDWARE INCLUDED



NOTE: Hardware not shown to actual size.



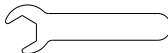
__AA



__BB



__CC



__Z



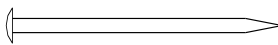
__DD



__EE



__FF

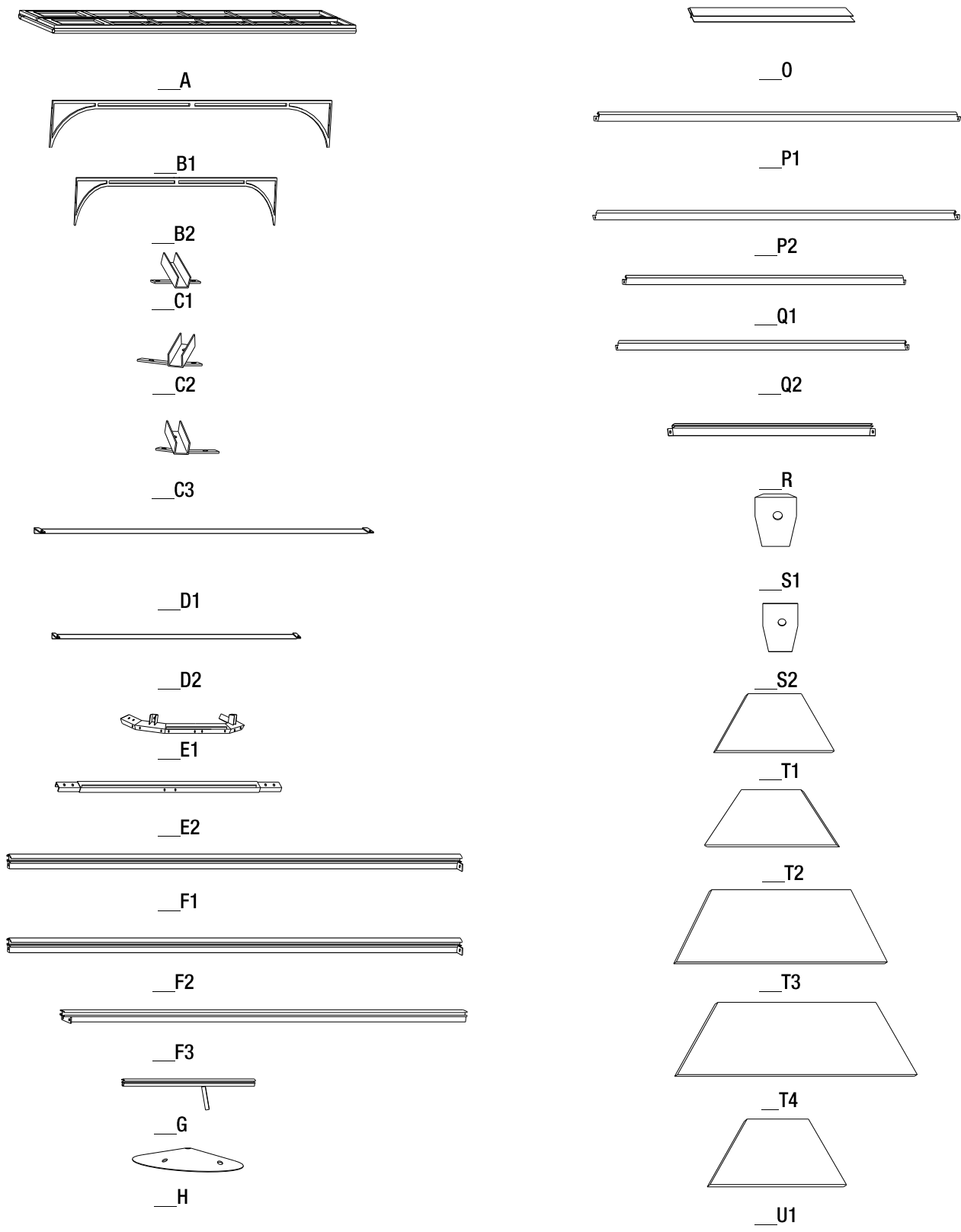


__GG

Part	Description	Quantity
AA	M6X25 Bolt	16
BB	M6 Flat washer	120
CC	M6 X15 Bolt	36
DD	M6X20 Bolt	52
EE	M6X15 Screw	16
FF	Ring	56
GG	Dia. 8 X 180 Stake	12
Z	M6 Wrench	2

Pre-Assembly (continued)

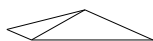
PACKAGE CONTENTS



Pre-Assembly (continued)



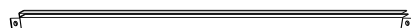
_I



_J



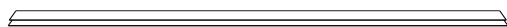
_K



_L1



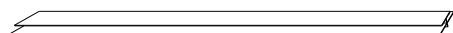
_L2



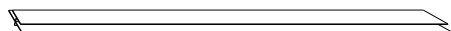
_M1



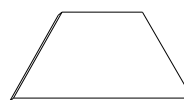
_M2



_N1



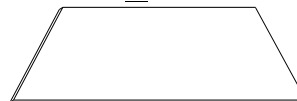
_N2



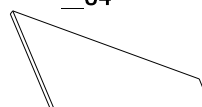
_U2



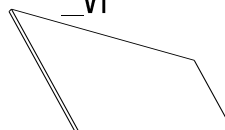
_U3



_U4



_V1



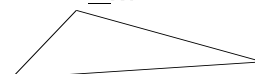
_V2



_W



_X1



_X2

Pre-Assembly (continued)

Part	Description	Quantity
A	Screen	4
B1	Long screen	2
B2	Short screen	2
C1	Connector	4
C2	Lower connector 1	4
C3	Lower connector 2	4
D1	Short netting tube	2
D2	Long netting tube	4
E1	Short beam	2
E2	Long beam	2
F1	Slide beam 1	4
F2	Slide beam 2	4
F3	Middle beam	4
G	Small beam	4
H	Connecting pad	1
I	Hook	1
J	Small top cover	1
K	Decorating Part	1
L1	Long brace	2
L2	Short brace	2
M1	Long left slot	2
M2	Long right slot	2
N1	Short left slot	2
N2	Short right slot	2

Part	Description	Quantity
O	Slide beam slot	4
P1	Long left brace	2
P2	Long right brace	2
Q1	Short left brace	2
Q2	Short right brace	2
R	Slide beam brace	4
S1	Slide lower blocker	12
S2	Middle lower blocker	4
T1	Long PC 1	2
T2	Long PC 2	2
T3	Long PC 3	2
T4	Long PC 4	2
U1	Short PC 1	2
U2	Short PC 2	2
U3	Short PC 3	2
U4	Short PC 4	2
V1	PC 1	4
V2	PC 2	4
W	Mosquito netting	1
X1	Small PC 1	2
X2	Small PC 2	2

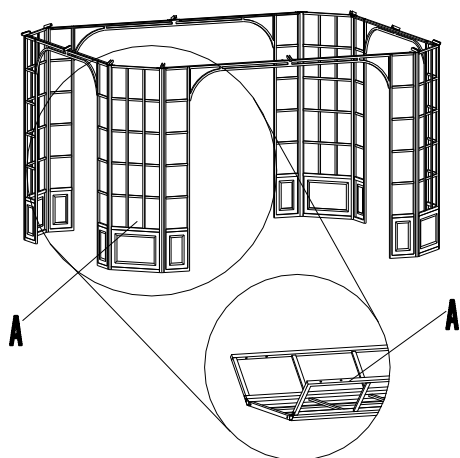
Assembly

1 Unfolding the screen

- Unfold the screen (A).

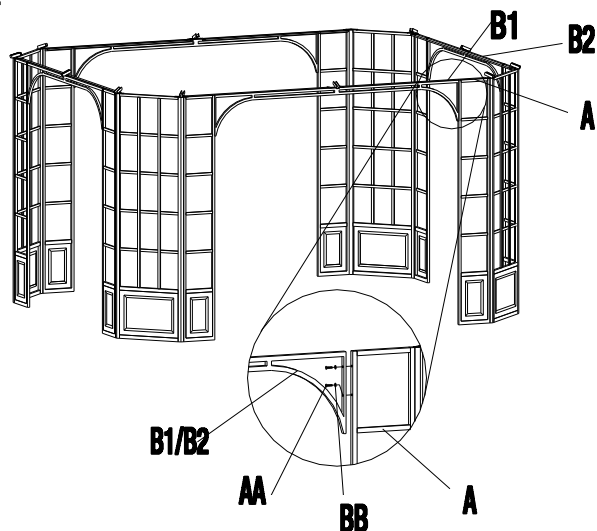


NOTE: To avoid destroying the finish, please handle it with care.



2 Attaching the screens

- Use bolts (AA) and flat washers (BB) to assemble the long screens (B1) to the screens (A). Repeat this step to attach the short screen (B2).

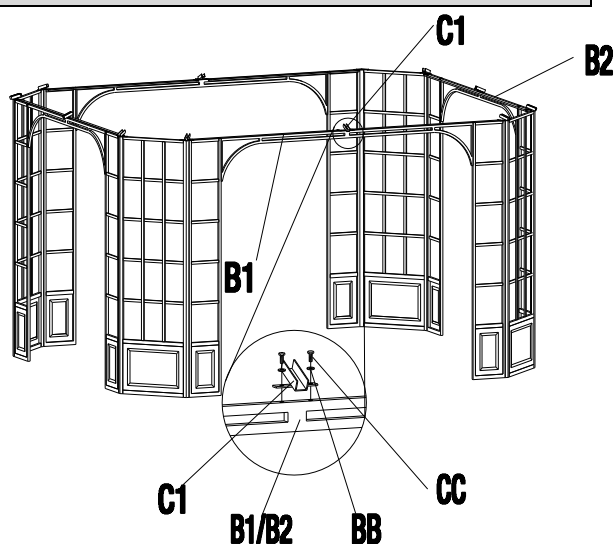


3 Connecting the long screens and short screens

- Use bolts (CC) and flat washers (BB) to attach the connectors (C1) to the long screens (B1) and short screens (B2).

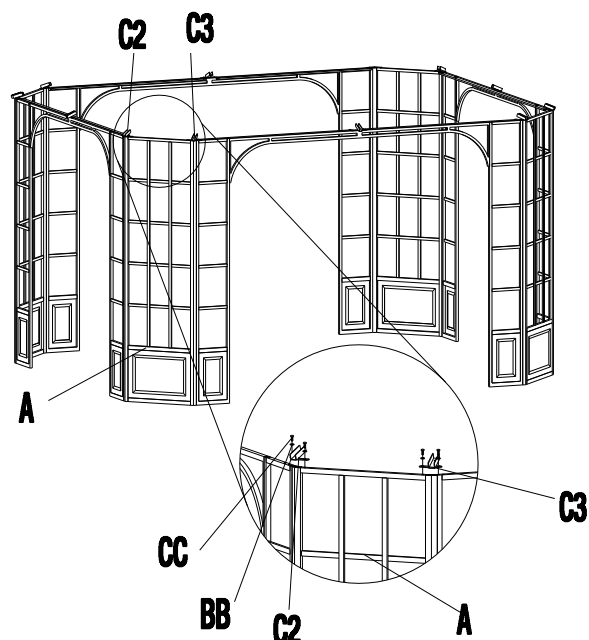


NOTE: To avoid destroying the finish, please handle it with care.



4 Attaching the lower connectors

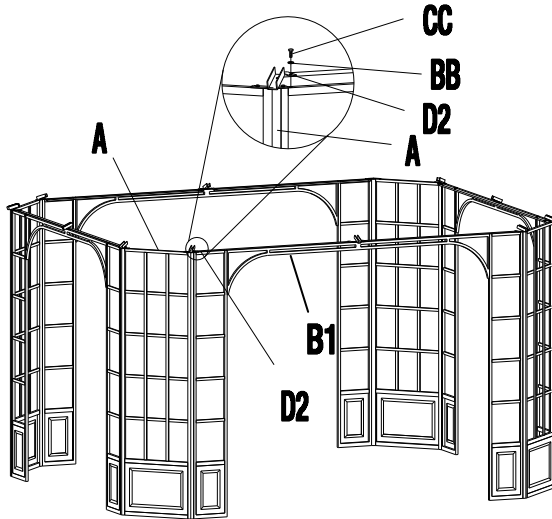
- Use bolts (CC) and flat washers (BB) to attach the lower connectors 1 (C2) and lower connectors 2 (C3) to the screens (A).



Assembly (continued)

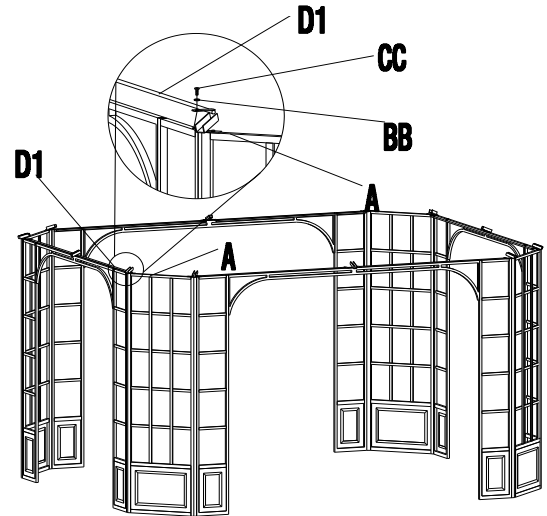
5 Attaching the long netting tubes

- Use bolts (CC) and flat washers (BB) to attach the long netting tubes (D2) to the screens (A) and long screens (B1).



6 Attaching the short netting tubes

- Use bolts (CC) and flat washers (BB) to attach the short netting tubes (D1) to the screens (A).

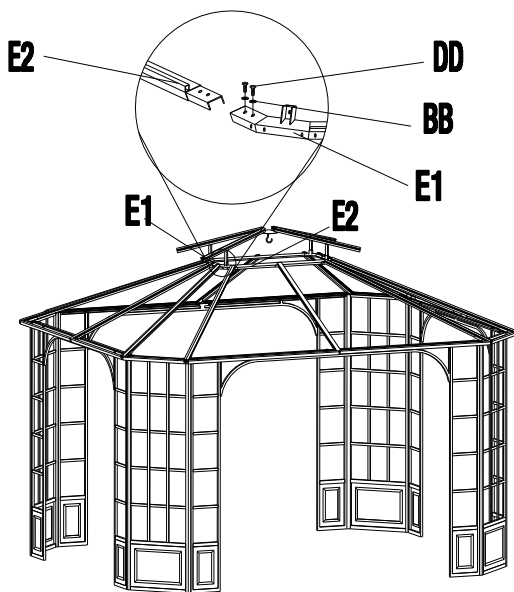


7 Attaching the beams

- Insert the long beams (E2) into the short beams (E1) and secure them by using bolt (DD) and flat washers (BB).

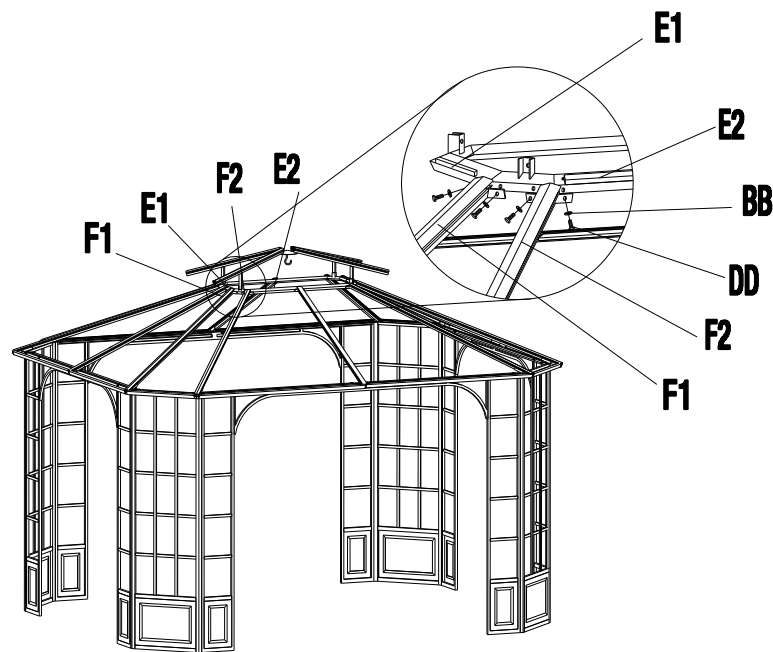


NOTE: To avoid destroying the finish, please handle it with care.



8 Attaching the slide beams

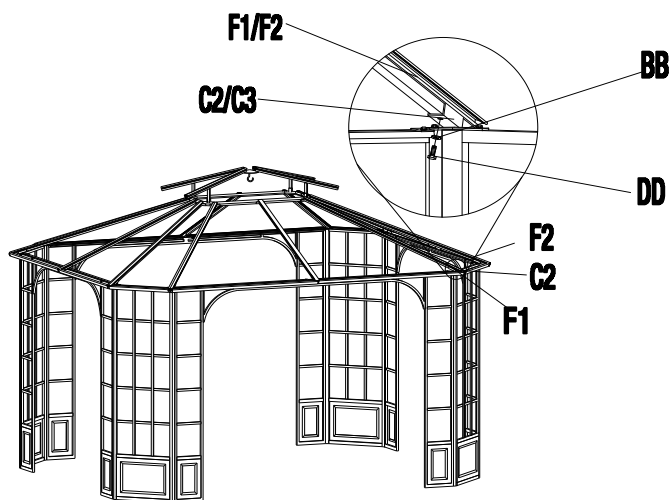
- Use screws (DD) and flat washers (BB) to attach the slide beams 1 (F1) and slide beams 2 (F2) to the short beams (E1).



Assembly (continued)

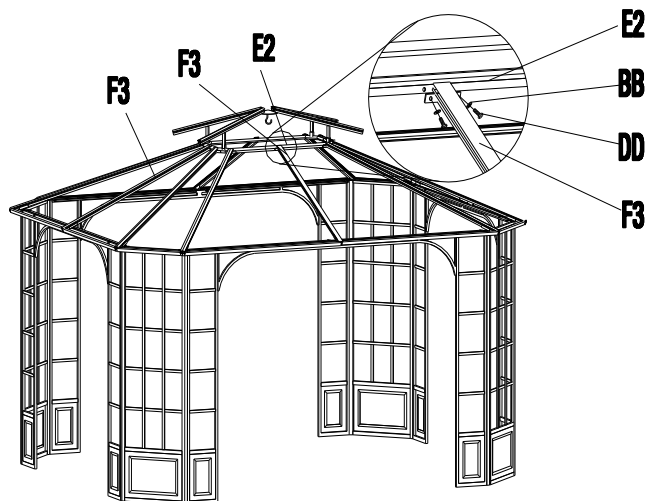
9 Connect the slide beams to the lower connectors

- Use screws (DD) and flat washers (BB) to attach the slide beams 1 (F1) and slide beams 2 (F2) to the lower connectors (C2 and C3).



10 Attaching the middle beams

- Use screws (DD) and flat washers (BB) to attach the middle beams (F3) to the long beams (E2).

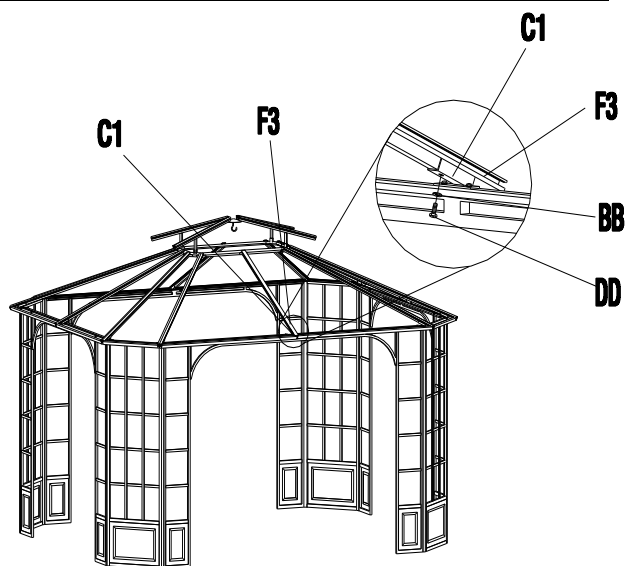


11 Attaching the middle beams to the connectors

- Use screws (DD) and flat washers (BB) to attach the middle beams (F3) to the connectors (C1).

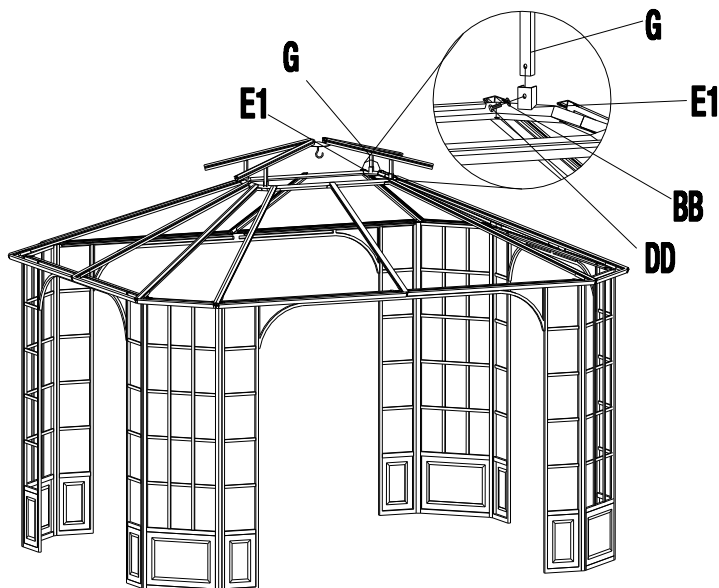


NOTE: To avoid destroying the finish, please handle it with care.



12 Attaching the small beams to the short beams

- Use the screws (DD) and flat washers (BB) to attach the small beams (G) to the short beams (E1).



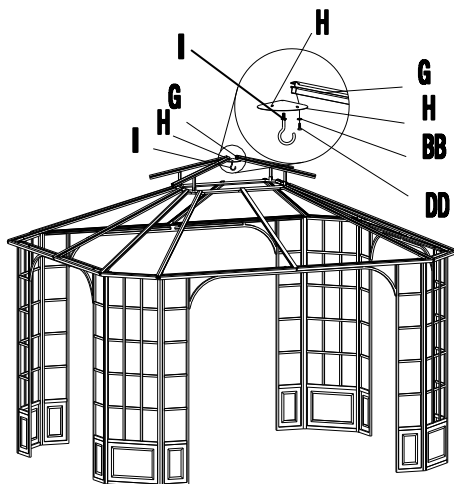
Assembly (continued)

13 Attaching the small beams to the connecting pads

- Use screws (DD) and flat washers (BB) to attach the small beams (G) to the connecting pad (H). And insert the hook (I) into the connecting pad (H).

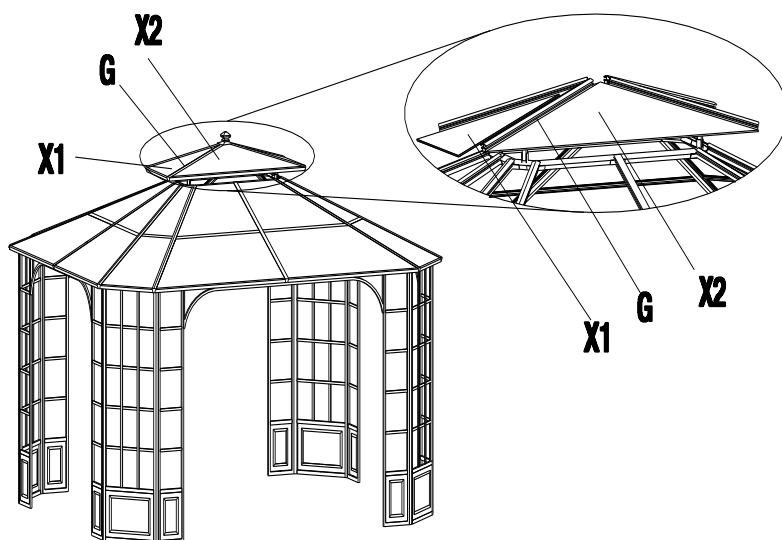


NOTE: To avoid destroying the finish, please handle it with care.



14 Attaching the small PCs

- Insert the small PC 2 (X2) and small PC 1 (X1) into the slots of the small beams (G).

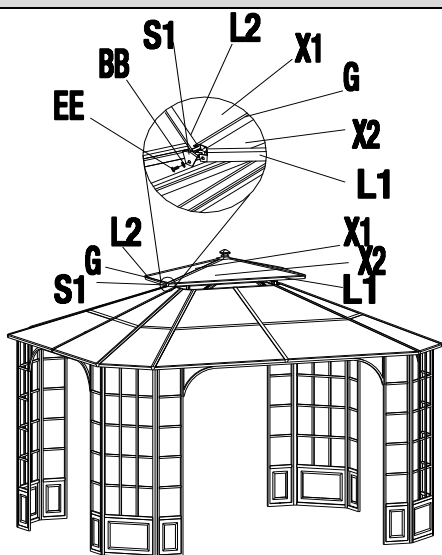


15 Attaching the "F" shapes

- Insert the long brace (L1) and short brace (L2) into the small PC (X1 & X2) and small beams (G). Then use screws (EE) and flat washers (BB) to secure the slide lower blocker (S1) to the small beam.

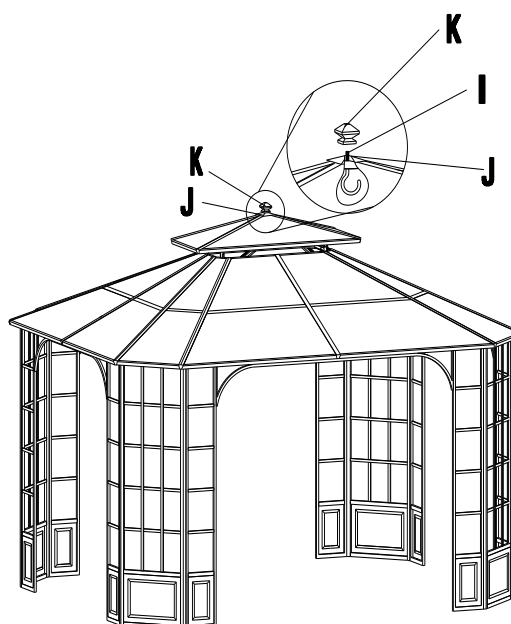


NOTE: To avoid destroying the finish, please handle it with care.



16 Attaching the decorating part

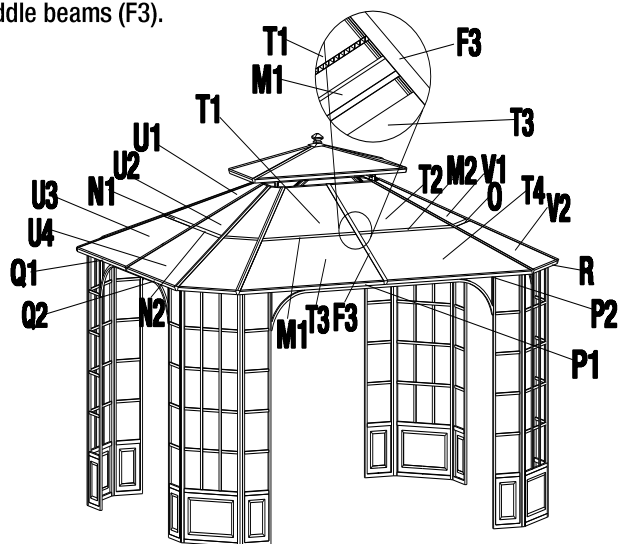
- Attach the small top cover (J) to the small top and assemble the decorating part (K) to the hook (I).



Assembly (continued)

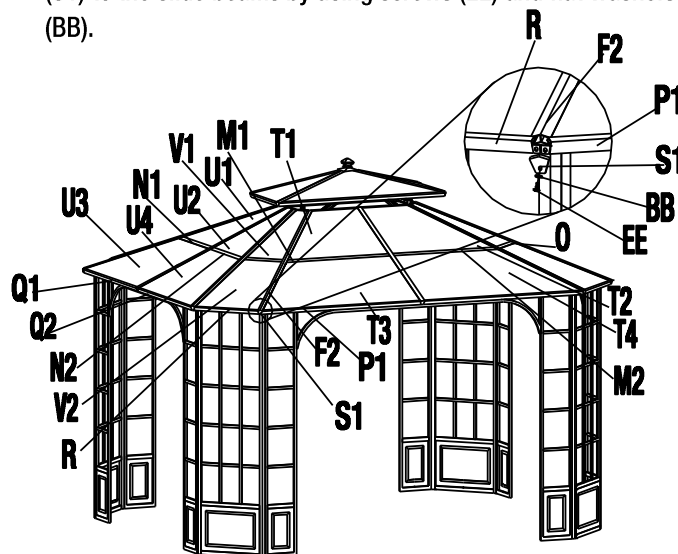
17 Attaching the long PCs

- Insert the long PC 1 (T1) into the slots of slide beam 2 (F2) and middle beams (F3). Insert the long left slot (M1) into the slide beam (F2) and middle beam (F3). Insert the long PC 3 (T3) into slide beam 2 (F2) and middle beams (F3).



18 Assembling the long “F” part

- Insert the long left brace (P1) and slide beam brace (R) into the PCs and slide beams (F2), and secure the slide lower blockers (S1) to the slide beams by using screws (EE) and flat washers (BB).

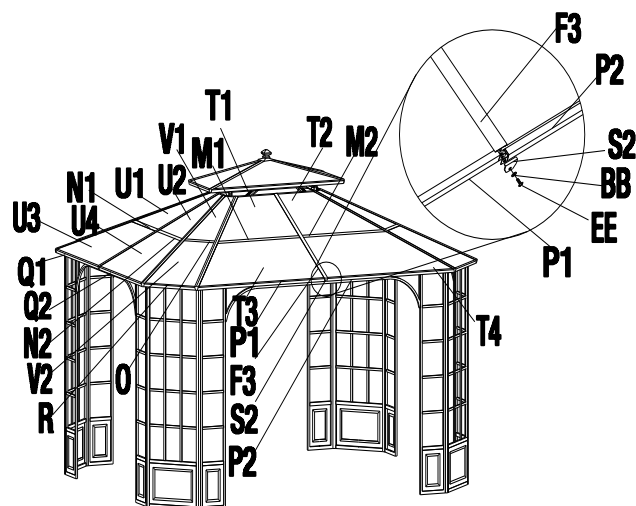


19 Attaching the middle lower blockers

- Insert the long left “F” parts (P1) and long right “F” parts (P2) into the PC and middle beams (F3), and secure middle lower blockers (S2) to the middle beams (F3) by using screws (EE) and flat washers (BB).

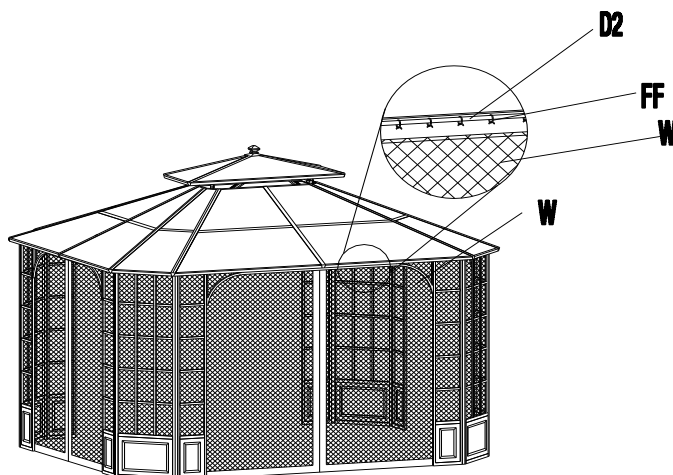


NOTE: To avoid destroying the finish, please handle it with care.



20 Attaching the mosquito netting

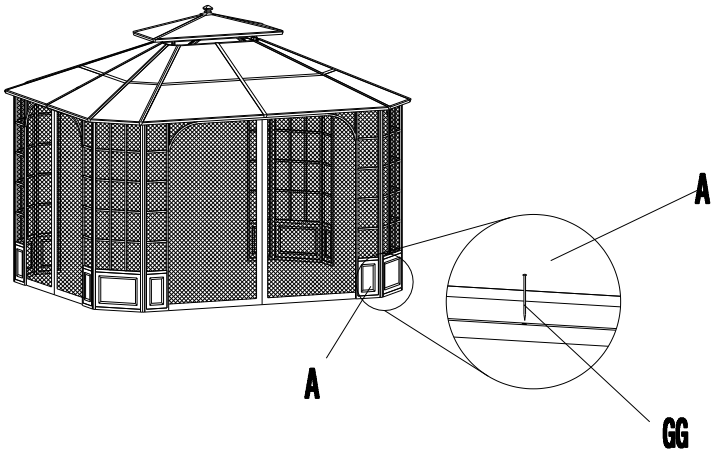
- Use the rings (FF) to attach the mosquito netting (W) to the netting tubes (D1 & D2).



Assembly (continued)

21 Securing the gazebo to the ground

- Use the stakes (GG) to secure the gazebo to the ground.



IMPORTANT:

1. Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of gazebo construction.
2. The area for assembly should not be less than 6 feet from any obstruction such as fence, garage, house, overhanging branches, laundry line or electrical wires.
3. This unit is heavy. Do not assemble this item alone. Six people are recommended for safe assembly.
4. Some parts may contain sharp edges. Wear protective gloves if necessary during assembly.
5. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to equipment. Please read all instructions before assembly and use.
6. For outdoor use only. Install on level ground. Stakes are provided to secure the gazebo in grass ground. If you wish to secure the gazebo to a wood deck or concrete surface, you will need to purchase fasteners appropriate for these surfaces. These are readily available at your local hardware store or home center.
7. Check all bolts for tightness before and during usage.
8. While this gazebo is manufactured to withstand gale force winds utilizing only the supplied ground stakes, in areas subject to frequent severe weather, securing the gazebo to a deck, concrete patio or footings should be considered.
9. While this gazebo is manufactured to withstand gale force winds utilizing only the supplied ground stakes, in areas subject to frequent severe weather, securing the gazebo to a deck, concrete patio or footings should be considered.
10. Your gazebo has been engineered to accommodate winter snow loads incurred in most areas. Removal of accumulated snow on the gazebo roof with a roof rake is recommended. In areas that are regularly subject to blizzard conditions however, removal of the roof panel is suggested. The assembled roof structure can simply be left intact until warmer conditions return.

Maintenance:

Our iron/steel components for garden accessories and patio items are coated with rust inhibiting paint that protects it from rusting. However, due to the nature of iron, surface oxidation (rusting) will occur once these protective coatings are scratched. This is a natural process and is not a defect! To minimize this condition, we recommend care when assembling & handling the product to prevent scratching the paint. Should any scratching or damage occur, we recommend immediate touch-up with rust inhibiting paint. Surface rust can also be easily removed with a very light application of common cooking oil. If surface oxidation (rusting) occurs and if no measure is taken to prevent this, the oxidation may start dripping on to deck or patio and cause damaging stains, which may be difficult to remove. This can be prevented if measure is taken to keep the product from oxidizing.

IMPORTANT - Please do not return this product to the store.

Please take time to read these instructions thoroughly and follow each step carefully for safe and easy operation. Keep this manual for future reference.

For technical assistance on assembly or replacement parts, call Sunjoy Industries at 1-866-578-6569 from 8:30AM to 5:30PM EST, or email us at customer.care@sunjoydirect.com, or visit www.sunjoydirect.com for assistance.

Made in China